

### ABSTRACT

The present invention relates to a reduced abrasion shoe. The reduced abrasion shoe comprises strategically removing seams from the interior cavity of the shoe. In particular, the tongue traversing the throat is attached to the exterior surface of the upper about the toe box. A full liner between the upper and the interior cavity is coupled to the upper about the shoe mid-point. Finally, exterior surface patches are coupled to the exterior surface using a fusion bond instead of a stitch to remove the corresponding interior seam.

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